



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3512-1
Job Sheet 171826



(D)

Part No: D3512-1

Job Qty: 6 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM IPP Rev:C
Rev C dwg 07-12-06 DD IPP REV:D 13.12.11 ECN13-619/ REV.D DWG DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/15/18	0.00	0.00	Start Up Waterjet		X 18/02/23
100	Waterjet	6 pcs		2/15/18	0.00	0.56	Waterjet1		SC 18/02/23
120	QC	6 pcs		2/15/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs		2/16/18	0.27	0.17	Brake NC 1		DAS-89
140	QC	6 pcs		2/16/18	0.00	0.00	QC5		38
150	Packaging	6 pcs		2/16/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	6 Ea		2/16/18	0.00	0.00	QC21		DAS 21 9-89

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.7400 sf (.29 ea)	90-Start up Operation	
		1.8		

5044941

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	73	0



Container No: S045032



Part: D3512-1

Job No: 171826

Serial No/Batch: S045032

Revision: D3512

Inspector:

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Date: 02/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.300inches ± 0.010	0.310 0.290	0,303	
2	Wearplate	0.300inches ± 0.010	0.310 0.290	0,303	
3	Wearplate	1.240inches ± 0.030	1.270 1.210	1,241	
4	Wearplate	2.340inches ± 0.030	2.370 2.310	2,336	
5	Wearplate	3.140inches ± 0.010	3.150 3.130	3,141	
6	Wearplate	3.840inches ± 0.030	3.870 3.810	3,838	
7	Wearplate	12.605inches ± 0.010	12.615 12.595	12,608	
8	Wearplate	14.220inches ± 0.030	14.250 14.190	14,225	
9	Wearplate	0.063inches ± 0.010	0.073 0.053	0,058	

Plex 2/8/18 2:46 PM dart.lacelle.linda